

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

SPECIFICATION

**INVENTION:                      INTEGRATED TRAIN ELECTRICAL AND PNEUMATIC  
BRAKES**

INVENTOR:                      Kevin B. Root  
Citizenship:                      US  
Post Office Address/              RD #1, Box 136  
Residence:                      Black River, New York 13612

INVENTOR:                      Bryan M. McLaughlin  
Citizenship:                      US  
Post Office Address/              727 Cadwell Street  
Residence:                      Watertown, New York 13601

INVENTOR:                      Dale R. Stevens  
Citizenship:                      US  
Post Office Address/              16347 Fuller Road  
Residence:                      Adams Center, New York 13606

INVENTOR:                      Jon M. Marra  
Citizenship:                      US  
Post Office Address/              11801 Rays Bay Road  
Residence:                      Henderson, New York 13650

INVENTOR:                      John J. Allen  
Citizenship:                      US  
Post Office Address/              25750 NYS Rt. 12  
Residence:                      Watertown, New York 13601

**ATTORNEYS:**                      BARNES & THORNBURG  
   750 17th Street, N.W.  
   Suite 900  
   Washington, D.C. 20006  
   (202) 289-1313

CROSS-REFERENCE

**[0001]** This application is a continuation of U.S. Serial No. 10/032,477 filed January 2, 2002, which is a continuation of U.S. Patent 6,334,654, which is a continuation-in-part of PCT application US98/23766 filed November 10, 1998, which claims priority of U.S. Provisional Application 60/065,064 filed November 10, 1997 and which is incorporated herein by reference; and also is a continuation-in-part of U.S. Patent 6,098,006 stemming from PCT/US97/13697 filed September 12, 1997, which claims priority to U.S. Provisional Application 60/026,039 filed September 13, 1996 and which is incorporated herein by reference.

BACKGROUND AND SUMMARY OF THE INVENTION

**[0002]** The present invention relates generally to electrically controlled pneumatic train brakes, computer controlled train brake systems and propulsion systems, and more specifically, to braking in and integration of the braking and the propulsion systems.

**[0003]** Computer controlled brake systems are well known as exemplified by CCBI and CCBII available from New York Air Brake Corporation. These systems provide computer control of the pneumatic control unit for the pneumatic pipes running throughout the train. This allows pneumatic control of the locomotive as well as the individual car brakes. More recently, the industry has been striving to provide electrically controlled pneumatic brakes on each of the cars. This has led to the electrically controlled pneumatic ECP system which is independent of the computer control braking system. An overview of such a system is EP-60 available from New York Air Brake Corporation.

**[0004]** As presently implemented, the ECP system in the locomotive runs in parallel to that of the conventional pneumatic locomotive train controls. Two brake valves are provided, one being the brake valve for the pneumatic braking and the other being the ECP brake valve. Similarly, separate displays are provided for each system. The locomotive or the consist of the locomotives does not respond to the brake commands made by the ECP system since the locomotives respond to

pneumatic signals on pipes. Also, the ECP system has its own discreet input from the event recorder and from the locomotive controls to determine penalties.

**[0005]** With the implementation of electrically controlled pneumatic brakes, there has been discussion of the desirability of integrating the computer controlled braking systems with the electrical controlled pneumatic brake systems.

**[0006]** The present system provides such integration of a brake system for a train which includes a train brake pipe extending through locomotives and cars in the train, a locomotive brake pipe extending through adjacent locomotives, pneumatic brakes on the locomotive connected to the locomotive brake pipe and electropneumatic brakes on the cars connected to the brake pipe and an electrical network. Electropneumatic brakes on the locomotive are also connected to the electrical network. The system includes a single brake controller providing locomotive and train brake commands. A first control is connected to the brake controller and transmits a car brake signal on the network for train brake commands. A second control is connected to the brake controller and transmits a locomotive brake signal on the locomotive brake pipe for train and locomotive brake commands.

**[0007]** The brake system may have a pneumatic mode and an electrical mode. The first control transmits car brake signals on the network in the electrical mode and the second control transmits car brake signals on the train brake pipe for the pneumatic mode. The second control transmits locomotive brake signals on the locomotive brake pipe in either mode. The brake system's default is the pneumatic mode.

**[0008]** The controller provides a system initiated emergency brake command or an operator initiated emergency brake command. The first control transmits an emergency brake signal on the network for system and operator initiated emergency brake commands. The second control transmits an emergency brake signal on the train and locomotive brake pipes for operator initiated and pneumatic system emergency brake commands. The brake controller has a lead or trail mode and provides the brake command signals only in the lead mode.

**[0009]** If the locomotive consist includes a locomotive having electropneumatic brakes on the electrical network, the first control transmits the locomotive brake signals on the network for train and locomotive brake commands. The second control continues to transmit locomotive brake signals on the locomotive brake pipe for those locomotives that do not have electropneumatic brakes. The train and/or locomotive brake signals on the network are transmitted as a percentage of brake signals.

**[00010]** The controller also provides penalty brake commands. The first control transmits a penalty brake signal on the network for a penalty brake command. If the controller determines that a suppression of the brake command occurs during a penalty brake command, the controller does not provide a penalty brake command signal. The controller also provides a cut-off train propulsion signal for penalty brake commands.

**[00011]** If the train includes only electropneumatic brakes on the locomotives and the cars, the first control transmits car brake signals on the network for train and locomotive brake commands. For an emergency, the car and locomotive brake commands are sent on the network and as a second control provides a brake signal on the train brake pipe.

**[00012]** A method is also described for carrying out the integration of functions.

**[00013]** Other objects, advantages and novel features of the present invention will become apparent from the following detailed description of the invention when considered in conjunction with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[00014]** Figure 1 is a diagram of the architecture of an integrated train electrical and pneumatic brake system for locomotive system integration LSI and non-locomotive system integration applications.

**[00015]** Figure 2 is a diagram of system proportioning between the computer controlled brake system and an electropneumatic brake system.

**[00016]** Figure 3 is a block diagram of the integration of a computer controlled brake system and a first electropneumatic brake system for locomotive system integration application.

- [00017]** Figure 4 is a block diagram of the integration of a computer controlled brake system and a second electropneumatic brake system for locomotive system integration application.
- [00018]** Figure 5 is a block diagram of an alternative to Figure 4 for non-locomotive system integration application.
- [00019]** Figure 6 is a diagram of the electric mode set up of the integrated system.
- [00020]** Figure 7 is a block diagram illustrating brake valve control of the integrated system.
- [00021]** Figure 8 is a block diagram of the electric mode emergency control of the integrated system.
- [00022]** Figure 9 is a block diagram of the penalty control of the integrated system.
- DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**
- [00023]** Although the present brake system will be described using EP-60 electropneumatic train brake system and CCBI/CCBII computer controlled locomotive brake system as an example of two systems which may be integrated, the present integrated system can be implemented using other similar pneumatic and electropneumatic systems for train and locomotive brake controls.
- [00024]** An overview of the system architecture is illustrated in Figure 1. A computer controlled locomotive brake system 10 is illustrated as a CCB. It controls the brake pipe train line 21. It is connected to an electropneumatic train brake system 12, which is illustrated as an EP-60 and controls an electropneumatic trainline 40. An integrated locomotive computer (ILC) 29 is connected to the CCB 10 and the EP-60 12. A distributor power system DP 14 is also provided and connected to the ILC 29. The ILC 29 is also connected to a propulsion system 16 and transmits information to the event recorder 30. An LSI display 32 is also connected to the ILC 29.
- [00025]** For non-locomotive system integration applications, namely where the ILC link to the EP-60 12 is not provided, an operator interface unit or ECP display 44 is provided and connected to the EP-60 and a separate event recorder 30A is connected to the EP-60. The event recorder 30 may be a separate and distinct

device or integrated into the ILC 29. If it is a separate event recorder, it is the same event recorder as 30A.

**[00026]** The partitioning of the operation of the various operations performed by EP-60 and CCB is illustrated in Figure 2. The EP-60 receives EP set up and display information. It provides outputs to the power cut-off switch PCS of the locomotive system as well as the EP trainline control. The EP-60 is responsible for the EP trainline brake call, trainline power management, train makeup and sequencing and AAR functional requirements.

**[00027]** The CCB receives inputs from the CCB set up and display, brake handle commands and penalty commands. It provides outputs to the PCS and other miscellaneous locomotive input/outputs. It also controls the brake pipe, pipe 21, the independent pipe (#20)22 and the actuating pip (#13) as well as local brake cylinder controls. The CCB is responsible for brake pipe charging, brake handle interpretation, brake pipe emergency management, penalty interpretation, locomotive brake cylinder control, multi-unit operation function or MU functions (bail and independent), and application of locomotive specific requirements.

**[00028]** The interaction and the transfer of signals and control between EP-60 and the CCB will be explained with respect to standard or pneumatic braking and electrical braking.

**[00029]** The computer controlled locomotive brake system 10 in Figure 3 includes an electropneumatic control unit (EPCU) 20 responsive to input signals to control the pressure on brake pipe 21, independent application and release pipe (#20) 22 and the actuating pipe (#13) 23 and the brake cylinders 24 on its locomotive. The independent application and release pipe 22 and the actuating pipe 23 run throughout the locomotive consist and allow independent control of the locomotive brakes as distinguished from the control of the pneumatic brakes in each of the cars by the brake pipe 21 running throughout the train. Electrical communication and control of the locomotives in the consist is available over the 27-pin mu wire 25. This is generally under the control of the propulsion control system (not shown).

**[00030]** A computer controlled brake system 10 is shown, for example as a CCBII, as shown in U.S. Patent 6,098,006, and includes an integrated processor module

IPM 27 which electrically controls the pneumatic control unit 20. The IPM 27 receives inputs from an electronic brake valve EBV 26 having an automatic brake handle 26A to control the brake pipe 21 and an independent brake handle 26B to control the locomotive brakes via independent pipe 22 and actuating pipe 23. The EBV 26 is an operator brake control. An integrated locomotive computer ILC 29 connects the IPM to an event recorder 30 and displays 32. The event recorder 30 may be a separate element or integral to the ILC 29. Penalties, for example Alerter and Overspeed are inputs to the ILC 29. The propulsion system 16 communicates with the ILC 29. The ILC communicates with other locomotives in its consist via MU trainline 25.

**[00031]** The IPM 27 is connected to locomotive systems, not shown, and exchanges a power cut-off switch signal PCS, emergency sand signal ES and emergency magnetic valve EMV. The IPM 27 may be integrated with distributed power DP 14 to communicate via radio module 33 to the other locomotives in the consist and distributed throughout the train. An end of train radio 31 communicates to the end of train device.

**[00032]** The connection between the IPM 27, the brake valve 26 and the electropneumatic control unit 20 is by a common bus. The suggested connection, which is an AAR standard, is a LonWork Network wherein each of the modules are a node on the neural network. The connection between the IPM 27 and the ILC 29 is a standard computer bus for example, an RS422-HDLC. The system as described so far is well known and need not be described in further detail.

**[00033]** The controls of an electrically controlled pneumatic brake system ECP of the prior art is illustrated as EP 60 available from New York Air Brake Corporation. The electric controlled pneumatic brakes include a train power supply TPS 41, which connects the locomotive batteries to an EP train line 40. This is an electric line that runs throughout the train and provides electrical power and communications to EP 60 brakes on each car and if available on locomotives. A trainline communication controller TCC 42 is connected to the EP trainline 40 as a node on the neural network. A car ID node as shown as a node on the network and is part of the EP-60 system. In the prior art, the TCC 42 has no control over

the pneumatic brake lines 21, 22 and 23. It only controls communication, either providing or receiving information, via the EP trainline 40. Thus, it can only communicate with other locomotives in the train which have TCC trainline controllers 42 or EP nodes on the network and connected to the EP trainline 40.

**[00034]** Although the EP trainline is shown as a line running through each car in the train, it is to be understood that the EP neural network may be by radio or other non-wire connection.

**[00035]** As implemented in the prior art, the EP brake system runs in parallel to that of the conventional pneumatic or computer control locomotive train controls. The two brake valves are provided, one being the pneumatic brake valve and the other being the EP brake valve. Similarly, separate displays are provided. The locomotive or the consist of the locomotives do not respond to the brake commands made by the EP locomotive system. Also, the EP system has its own discreet input from the event recorder 30A (Fig. 5) and locomotive controls to determine penalties.

**[00036]** The integrating of the computer controlled braking systems (10) with the electrical controlled pneumatic brake system (12) is achieved by interconnecting these systems as nodes on a common network as shown. The integration results in having only a single brake control valve, namely the CCB control valve 26, and eliminating the EPC control valve. Also, separate access to the event recorder 30, end of train device and a display for the TCC 42 is not required and is available from the computer control brake portion 10 in Figures 3-5 in or directly from the ILC in Figures 3 and 4. Access to the penalties and other locomotive controls for the TCC 42 is also through the computer control brake system 10 in Figures 3-5 or directly from the ILC in Figures 3 and 4. Finally, the ability of the locomotive brakes to be under the electronic controlled pneumatic system TCC 42 is provided.

**[00037]** As shown in Figure 3 and 4, the ILC 29 is directly connected by, for example, an RS 422 HDLC to the TCC 42 in locomotive system integration applications. This provides access to the event recorder 30 via the ILC 29. In Figure 5, the TCC 42 has its own operator interface 44, has a direct connection to



event recorder 30A for a non-LSI application. The connection to the event recorder 30 may be an RS 232.

**[00038]** An implementation of the integral system for a CCBI style control system is illustrated in Figures 4 and 5. An integrated system for the CCBI and EP-60 control system is illustrated in Figures 4 and 5. The CRU 28 is connected via electrical lines instead of communication busses to the electronic brake valve 26. The CRU 28 is connected to the TCC as a node in the communication network. The IPM 27 is a separate distributive power system DP including the DP radio 33 and the end of train EOT 31. The IPM 27 is connected as a node in the network to the TCC 42.

**[00039]** The train control signal from the brake valve 26 is provided to the IPM 27 and, depending upon whether IPM 27 is in the pneumatic or the electrical mode, either controls the pneumatic control unit 20 for control of brake pipe 21, or provides the brake command signals to the TCC 42 which provides electrical train or car brake signals over the EP trainline 40. The IPM 27 will not reduce the equalization reservoir ( not shown) in response to the brake valve automatic handle movements in the EP mode as it would in the pneumatic mode. This keeps the brake pipe 21 fully charged in the electrical mode.

**[00040]** All locomotives equipped with EP will respond to the control signal in the EP trainline 40 to apply its brakes in response to an EP application. Simultaneously, the lead and any remote lead ECP equipped locomotive will apply the proportional pneumatic brake signal on the independent brake application and release pipe 22. The signal on this pipe will be monitored by the trailing locomotive units that do not have EP capability and will apply the locomotive brakes accordingly.

**[00041]** A switch or set-up process will provide an indication to the IPM controller 27 whether it should be operating in the pneumatic or the electric control mode.

**[00042]** The IPM 27 in combination with the EBU 26 in Figure 3 and the CRU 28 and the EBU 26 in Figures 4 and 5 form a brake controller which provides locomotive and train brake commands. TCC 42 forms a first brake control connected to the brake controller 27,26 and transmits a car brake signal on the

network or EP trainline 40 for train brake commands via TCC 42. A second brake control, which includes control unit 20, is also connected to the brake controller 27,26 and transmits a locomotive brake signal on the locomotive brake pipe, which is an independent pipe 22, for train and locomotive brake commands. The applying and release of the locomotive brakes using the independent pipe 22 can be achieved as well as bail-off without using the actuating pipe 23 or brake pipe 21. Thus, the actuating pipe 23 may be deleted.

**[00043]** As previously discussed, the brake controller 27,26 has a pneumatic mode and an electrical mode. The default mode for power up and certain types of failure is the pneumatic mode. In the electrical mode, the brake controller 27,26 provides trainline brake signals on trainline 40 for the cars and locomotives that have EP brakes and are connected to the trainline 40. In the pneumatic mode, the brake controller 27,26 provides the train or car brake signals on the brake pipe 21. For both the electronic and pneumatic mode, the control unit 20 provides locomotive braking signals on the locomotive brake pipe or independent brake pipe 22.

**[00044]** The electrical mode set up procedure is illustrated in Figure 6. The CCB set up includes a lead cut-in and equalization reservoir setting. The system is set for freight or passenger. The independent handle is set to maximum and the automatic handle is set to release. The brake pipe is charged, the radio DP is off and the speed is set to zero.

**[00045]** Once these activities are complete, the CCB system will now allow transition from conventional or pneumatic mode to EP mode. From this point, the EP system can now be initialized per the standard EP procedures. Menu selection and set-up options will be provided from the ILC LSI display. For applications when the ILC to ECP interface is not available, the separately provided ECP display will provide the same.

**[00046]** The EP 60 set up includes entering the lead mode, powering up and determining the empty/load and full service interlock.

**[00047]** When the EP locomotive system set-up is complete, the EP train set-up initialization process can then be preformed. This consists of establishing or confirming the identity of all trainline devices (locomotives or cars) as well as the

position and orientation of all EP equipped locomotives and cars. It also includes assignment of unique network addresses, collection of device information and downloading configuration information. During the initialization process, the Full Service Interlock is present until EP confirms that all equipment is 100% operative. After all these conditions are met, the automatic brake handle must be moved to suppression position for 10 seconds to reset the interlock. After which time, the EP brake is now fully enabled and the brake can be released.

**[00048]** Once EP has been enabled, Wired Distributed Power can now be selected and the remote lead locomotive setup can be preformed. All remote locomotive set-up procedures are completed from the lead locomotive. It will not be required to go to remote locomotives for set-up purposes, as is presently required for Radio Distributed Power.

**[00049]** An overall view of the brake valve control is illustrated in Figure 7. The EBU 26 provides an automatic handle, independent handle and bail-off inputs to the CCB which also executes application specific requirements for the locomotive. In a conventional or pneumatic mode, it controls the EP control unit 20 to control the brake pipe 21. In the electrical mode, there is communication between the TCC 42 and the CCB which controls the EP trainline 40.

**[00050]** In the electrical mode, the actuation of the automatic handle 26A is processed by the IPM 27 and provides train brake signals to TCC 42. TCC 42 then provides an electrical train braking signal on the EP trainline 40. It also provides back to IPM its electrical train signal, and the IPM 27 in turn provides braking commands to the EP control unit 20. The EP control unit 20 then provides an appropriate brake cylinder pressure for the brake cylinder 24 of that lead locomotive. The TCC's 42 on other remote lead locomotives provide the received train braking commands to their IPM's 27 which controls the EP control unit 20 to apply its brakes or brake cylinder 24.

**[00051]** The TCC 42 also, through IPM 27, commands the EP control unit 20 to apply a braking signal to the independent pipe 22. This allows pneumatic actuation of the trailing locomotives to the lead locomotive and the remote lead locomotive. This allows the consist to have non-EP equipped locomotives or the trail EP

locomotives could have their electric mode cut out or disabled. Thus, in the electrical mode, the electropneumatic control unit 20 is controlled by the TCC 42 and not by the EBV 26.

**[00052]** Since the independent pipe 22 is used to provide pneumatic signals to trail locomotives even in the electric mode, accommodations must also be made for the operation of the independent handle 26B in the electric mode. If the independent brake handle 26B is operated in the electric mode, the EBV 26 provides a signal to the TCC through IPM 27. The TCC 42 then provides a command back through IPM 27 to the EP control unit 20 to apply a pneumatic brake signal on the independent pipe 22. If the EP trainline 40 and the TCC 42 have the capabilities, they provide a locomotive braking signal to the EP equipped locomotives and not to the cars also connected to the EP line 40. If the automatic handle 26A and the independent handle 26B are both braking at the same time, the more restrictive braking command is used to control the locomotive brakes. Similarly, distributive power can be sent on the EP line 40 addressed to the remote lead locomotive.

**[00053]** The controller 27,26 can determine a system initiated emergency brake command or an operator initiated emergency brake command, as illustrated in Figure 8. The operator initiated brake commands will come from the brake valve 26 in emergency handle positions. The system initiated brake commands include an electrical system emergency or a pneumatic system emergency. The electrical system emergencies include EP-60 system default, CCB system default and crew messaging. The pneumatic system emergencies include break-in-two and Fireman's Brake Valve.

**[00054]** For emergencies, the controller 27,26 provides signals to the TCC 42 which transmits an emergency brake signal on the network for system and operator initiated emergency brake commands. The controller 27,26 provides commands to the control unit 20 which transmits an emergency brake signal on the train and locomotive brake pipes 21,22 for operator initiated and pneumatic system initiated emergency brake commands. Thus, for electrical system emergency brake commands, only the EP brake is applied, while for operator and pneumatic system emergency brake commands, the EP and the pneumatic brake systems are operated.

The train brake signals and the locomotive brake signals are transmitted on the trainline 40 as a percentage of brake signals.

**[00055]** An emergency magnetic valve EMV, under the control of TCC 42 may be provided in parallel to the EP control unit 20. If the distributive power system DP includes the emergency magnetic valve, the TCC 42 may jointly control the magnetic valve.

**[00056]** The TCC 42 will control electrical resetting and IPM 27 will control pneumatic resetting after an operator initiated or pneumatic system initiated emergency. The TCC 42 will control electrical resetting after an electrical system initiated emergency after the automatic handle 26A has been in full service or suppression for a fixed time before a release position can be selected.

**[00057]** The controller 27,26 provides penalty brake commands, as illustrated in Figure 9. For these penalty brake commands in the electrical control mode, it provides penalty brake command signals to the control TCC 42 to transmit a car brake signal on the network for penalty brake commands. As with other car brake signals on the network, the brake pipe 21 is maintained charged. A penalty acknowledgment is needed from the TCC 42 to IPM 27. If it is not received, the IPM 27 will command a pneumatic emergency application using the EP control unit 20.

**[00058]** Controller 27 also determines whether a suppression brake command has occurred either to remove or prevent the application of a penalty brake. This is the suppress position of the automatic brake handle of the electric brake valve 26. If the suppression brake commands occur during a penalty brake command, the controller 27,26 does not send control or brake command signals to the controller 42 or removes and interrupts any penalty application which controller 42 provides on the EP trainline 40. As is well known, the controller 27,26 provides a power cutoff signal to the locomotive propulsion system for penalty brake commands.

**[00059]** In prior systems, moving the automatic brake handle to the suppression position causes a brake pipe reduction which applies the train brakes. This is undesirable and avoided by the present system, which uses the suppression position

only as an electric control signal and does not produce pneumatic results in the brake pipe 21.

**[00060]** As can be seen, in an ECP train, the brake pipe is primarily an air supply and is not used for brake controls. In the present system, the brake pipe 21 is used as a back up to allow pneumatic operation of the train brakes as well as for operator and pneumatic system initiated emergencies. With future acceptance by the industry of ECP brakes, the train brake pipe 21 and the locomotive pipes 22 and 23 may have no control functions. In an all EP train, the independent locomotive brake pipe 22 and the actuating locomotive pipe 23 will be eliminated. All signals will be sent out over the EP trainline 40. Thus, trainline braking signals will be addressed separately to cars and locomotives, and special locomotive braking signals will be addressed only to locomotives.

**[00061]** It should also be noted in the present system, that includes the independent brake pipe 22 with or without the actuating pipe 23, that those locomotives which have EP brakes preferably will receive their brake signal over the electric trainline 40. Those locomotives that do not have EP brakes will receive the signals pneumatically over the independent or locomotive brake pipe 22. Those locomotives which are not adjacent to the lead locomotive and not connected to other locomotives by the independent brake pipe 22 will either receive their signals by radio 33 or the remote locomotive may have EP capability and receive its signals on EP trainline 40. It may then control other adjacent locomotives on its consist pneumatically if they are connected by an independent pipe 22. Another example of a remote locomotive would be a helper locomotive which is attached at the end of the train when needed to ascend a certain grade. These locomotives would be EP equipped and would take their locomotive brake signals off the EP trainline 40. These would include automatic, independent and bail-off commands.

**[00062]** The brake controller 27 will power up in a conventional or pneumatic mode. In order to be switched over to the electrical mode, it must be selected as a lead locomotive and then switched over to the electric mode.

**[00063]** Integrating or coordinating the electrically controlled pneumatics or the ECP system through the computer control brake system, allows enhancement of

safety. The computer controlled brake system can determine whether the electrical controlled pneumatics 42 are operating and if not, provide pneumatic control of the brake pipe 21 to ensure braking throughout the train. Also, by providing a single brake control valve 26 and a single display 32, the operator need not make a decision in an emergency on whether to switch from electrical controls to pneumatic controls. The operator uses a single handle and a single display and selects whether to use pneumatic or electrical controls. If the electrical controlled brakes are not operative, the system will automatically switch to pneumatic control without any other input from the operator. Thus, not only does the integration increase reliability of the two systems, but also substantially removes operator error.

**[00064]**            Although the present invention has been described and illustrated in detail, it is to be clearly understood that the same is by way of illustration and example only, and is not to be taken by way of limitation. The spirit and scope of the present invention are to be limited only by the terms of the appended claims.